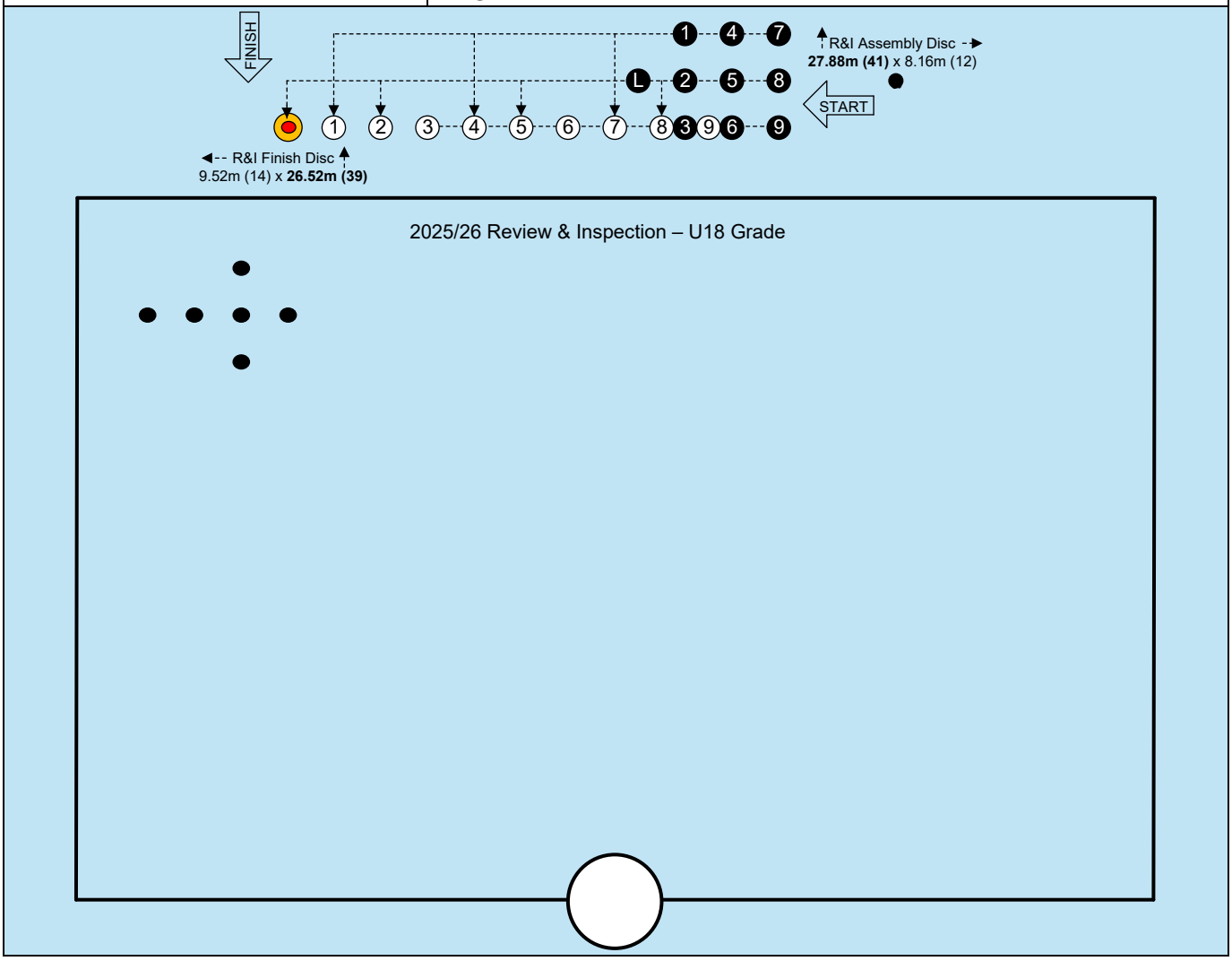
REVIEW & INSPECTION - UNDER 18 GRADE

DISC MEASUREMENTS:

Discs	Measurements at the rear of the field
Assembly Disc for Leader	**27.88m (41)** from the front boundary line, 8.16m (12) right of centre
Start Discs for Leader & Nos. 1/2/3/5/8	Leaders start disc placed **27.88m (41)** from the front boundary line, .68m (1) right of centre
Finish Disc for Leader	Will be an orange disc with a red colour dot placed 9.52m (14) left of centre **26.52m (39)** from the front boundary line



Start: By the Centre Quick March

All Members	Move to the Position of Stand at Ease Move to the Position of Attention Pause two beats
Leader & No. 1	March fifteen paces, review halt, pause four beats
No. 2	March thirteen paces, review halt, pause six beats,
No. 3	March eleven paces, review halt, pause eight beats
No. 4	March eleven paces, review halt, pause eight beats
No. 5	March nine paces, review halt, pause ten beats
No. 6	March seven paces, review halt, pause twelve beats
No. 7	March seven paces, review halt, pause twelve beats
No. 8	March five paces, review halt, pause fourteen beats
No. 9	March three paces, review halt, pause sixteen beats
All Members	Left turn
Nos. 1/4/7	March four paces, review halt, pause one beat
Leader & Nos. 2/5/8	Pause two beats, march two paces, review halt, pause one beat (Leader's disc will be judged at this point)
Nos. 3/6/9	Pause six beats
Leader	Pause twenty-four beats
Nos. 1/2/3	Turn head to the right, pause one beat, then during the next four beats adjust spacing and dressing, turn head to the front, pause one beat, pause sixteen beats.
Nos. 4/5/6	Pause eight beats, turn head to the right, pause one beat, then during the next four beats adjust spacing and dressing, turn head to the front, pause one beat, pause eight beats.
Nos. 7/8/9	Pause sixteen beats, turn head to the right, pause one beat, then during the next four beats adjust spacing and dressing, turn head to the front, pause one beat
All Members	Pause eight beats, saluting on beat three and concluding on beat six, stand fast
All Members	The team will then stand fast until the Leader is directed by the Technical A Judge to form into Team Formation. Leader: Left turn and remain on the disc With No. 1 in front, followed by Nos. 2,3,4,5,6,7,8,9 form a single line and march directly to form up behind the Leader in team formation. Following the Leaders command the team may quickly and efficiently interchange members in readiness to commence the Q/C/M, then right turn. (Note: The R&I Finish Disc is also the Q/C/M Assembly disc)